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Abstract: Background We recently developed a chelating platform based on the macrocycle 1,4,7-triazacyclononane with up to three, five-membered azaheterocyclic arms for the development of ⁶⁸Ga- and ⁶⁴Cu-based radiopharmaceuticals. Here, a ⁶⁸Ga-labelled conjugate comprising the bifunctional chelator NODIA-Me in combination with the α ₃-targeting peptide c(RGDfK) has been synthesized and characterized. The primary aim was to evaluate further the potential of our NODIA-Me chelating system for the development of ⁶⁸Ga-labelled radiotracers. Results The BFC NODIA-Me was conjugated to c(RGDfK) by standard peptide chemistry to obtain the final bioconjugate NODIA-Me-c(RGDfK) 3 in 72% yield. Labelling with [⁶⁸Ga]GaCl₃ was accomplished in a fully automated, cGMP compliant process to give [⁶⁸Ga]3 in high radiochemical yield (98%) and moderate specific activity (8 MBq nmol⁻¹). Incorporation of the Ga-NODIA-Me chelate to c(RGDfK) 2 had only minimal influence on the affinity to integrin α ₃ (IC₅₀ values [natGa]3 = 205.1 ± 1.4 nM, c(RGDfK) 2 = 159.5 ± 1.3 nM) as determined in competitive cell binding experiments in U-87 MG cell line. In small-animal PET imaging and ex vivo biodistribution studies, the radiotracer [⁶⁸Ga]3 showed low uptake in non-target organs and specific tumor uptake in U-87 MG tumors. Conclusion The results suggest that the bifunctional chelator NODIA-Me is an interesting alternative to existing ligands for the development of ⁶⁸Ga-labelled radiopharmaceuticals.

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RESEARCH ARTICLE

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Preparation and preclinical evaluation of a ^{68}Ga -labelled c(RGDfK) conjugate comprising the bifunctional chelator NODIA-Me

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Abstract

Background: We recently developed a chelating platform based on the macrocycle 1,4,7-triazacyclononane with up to three, five-membered azaheterocyclic arms for the development of ^{68}Ga - and ^{64}Cu -based radiopharmaceuticals. Here, a ^{68}Ga -labelled conjugate comprising the bifunctional chelator NODIA-Me in combination with the $\alpha_v\beta_3$ -targeting peptide c(RGDfK) has been synthesized and characterized. The primary aim was to evaluate further the potential of our NODIA-Me chelating system for the development of ^{68}Ga -labelled radiotracers.

Results: The BFC NODIA-Me was conjugated to c(RGDfK) by standard peptide chemistry to obtain the final bioconjugate NODIA-Me-c(RGDfK) 3 in 72% yield. Labelling with [^{68}Ga]GaCl₃ was accomplished in a fully automated, cGMP compliant process to give [^{68}Ga]3 in high radiochemical yield (98%) and moderate specific activity ($\sim 8 \text{ MBq nmol}^{-1}$). Incorporation of the Ga-NODIA-Me chelate to c(RGDfK) 2 had only minimal influence on the affinity to integrin $\alpha_v\beta_3$ (IC₅₀ values [^{nat}Ga]3 = $205.1 \pm 1.4 \text{ nM}$, c(RGDfK) 2 = $159.5 \pm 1.3 \text{ nM}$) as determined in competitive cell binding experiments in U-87 MG cell line. In small-animal PET imaging and ex vivo biodistribution studies, the radiotracer [^{68}Ga]3 showed low uptake in non-target organs and specific tumor uptake in U-87 MG tumors.

Conclusion: The results suggest that the bifunctional chelator NODIA-Me is an interesting alternative to existing ligands for the development of ^{68}Ga -labelled radiopharmaceuticals.

Keywords: Gallium-68, Integrins, $\alpha_v\beta_3$, PET imaging, Bifunctional chelator, NODIA-Me

Background

The transmembrane integrin $\alpha_v\beta_3$ receptor is a well-established target for imaging tumor angiogenesis. The integrin $\alpha_v\beta_3$ receptor is upregulated in activated endothelial cells of tumors undergoing angiogenesis but is not expressed in normal cells and quiescent vessel cells making it a key target for the diagnosis of malignant tumors and metastases (Hood and Cheresch 2002; Sheldrake and Patterson 2009). Besides applications in oncology, imaging of $\alpha_v\beta_3$ expression is also applied in cardiology and inflammatory diseases (Kourtzelis et al. 2017; Mandic et al. 2016).

In recent years, many peptide-based probes comprising of either one or multiple $\alpha_v\beta_3$ -targeting vectors were developed for noninvasive imaging of $\alpha_v\beta_3$ expression by PET (positron emission tomography) (Gurrath et al. 1992). Reported compounds have been labelled with a range of radionuclides including fluorine-18, gallium-68 and copper-64 (Cai and Conti 2013; Chen et al. 2016; Haubner et al. 2014). For example, the radiotracers [^{18}F]Fluoro-Galacto-RGD (Haubner et al. 2004), [$^{68}\text{Ga}/^{64}\text{Cu}$]Ga/Cu-NODAGA-RGD (Dumont et al. 2011), [$^{68}\text{Ga}/^{64}\text{Cu}$]Ga/Cu-DOTA-RGD (Dumont et al. 2011), [^{64}Cu]Cu-AmBaSar-RGD (Cai et al. 2010) and [^{68}Ga]Ga-TRAP-(RGD) $_3$ (Notni et al. 2013) have demonstrated promise for imaging $\alpha_v\beta_3$. Several $\alpha_v\beta_3$ -targeting radiotracers have been evaluated in clinical studies including [^{18}F]Fluoro-Galacto-RGD, [^{18}F]Fluoro-RGD-K5, [^{18}F]FPPRGD2, [^{18}F]Fluoro-fluciclatide, [^{18}F]Fluoro-alfatide, [^{18}F]Fluoro-alfatide II, [^{68}Ga]Ga-NOTA-RGD and [^{68}Ga]Ga-NOTA-PRGD2 (Cai and Conti 2013; Chen et al. 2016; Haubner et al. 2014).

We recently developed a chelating platform based on the macrocycle 1,4,7-triazacyclononane (TACN) with additional five-membered azaheterocyclic arms for the coordination of the PET radionuclides gallium-68 and copper-64 (Gotzmann et al. 2016; Schmidtke et al. 2017). Initial work revealed that these chelators are characterized by their excellent complexation properties for both radiometals. Labelling with copper-64 was achieved rapidly under very mild conditions (< 1 min incubation time, room temperature) over a pH range of 4.0 to 8.0 to give products with high specific activities (120–180 MBq nmol $^{-1}$). Stability studies also demonstrated that ^{64}Cu -labelled complexes have high kinetic stability in vitro (Gotzmann et al. 2016). In subsequent work, we discovered that the imidazole-type ligands can also be labelled with gallium-68 (Schmidtke et al. 2017). Complexation properties were comparable to the ligand NOTA (1,4,7-triazacyclononane-1,4,7-triacetic acid) (Schmidtke et al. 2017). More recently, we described the bifunctional chelator (BFC) NODIA-Me (2-(4,7-bis((1-methyl-1H-imidazol-2-yl)methyl)-1,4,7-triazonan-1-yl)acetic acid), in which one of the methylimidazole arms was replaced with an acetic acid group. This acetic acid group served as site for the attachment of a prostate-specific membrane antigen targeting vector via peptide bond formation (Schmidtke et al. 2017). In more recent small-animal imaging and ex vivo biodistribution studies, ^{64}Cu - and ^{68}Ga -labelled PSMA-targeting conjugates comprising the BFC NODIA-Me specifically delineated PSMA-positive LNCaP tumors (Läppchen et al. 2018). Moreover, no significant decomplexation/transchelation of the radiometal chelate was noted in vivo, underscoring the potential use of our chelating platform for radiopharmaceutical applications.

In the present study, we sought to expand the scope of the BFC NODIA-Me for the development of ^{68}Ga -based radiopharmaceuticals. Here, we report studies on a ^{68}Ga -labelled $\alpha_v\beta_3$ -targeting probe conjugated to the BFC NODIA-Me. The $\alpha_v\beta_3$ -targeting bioconjugate NODIA-Me-c(RGDfK) was evaluated in vitro by a competitive cell binding assay, followed by small-animal PET imaging and ex vivo biodistribution studies.

Methods

General

Chemicals and solvents were purchased from Sigma-Aldrich and TCI Europe, and used as received. The bifunctional chelator NODIA-Me **1** was prepared as previously

described (Schmidtke et al. 2017). The peptide c(RGDfK) **2** was purchased from ABX (Radeberg, Germany). The radioligand [^{125}I]I-echistatin was obtained from Perkin Elmer (Boston, USA). Low resolution electrospray ionisation mass spectrometry (LR-ESI(+)-MS) was performed on a PerkinElmer Flexar SQ 300 MS Detector. Radiolabelling with [^{68}Ga]GaCl₃ was accomplished using a fully automated synthesis module (Pharmtracer, Eckert & Ziegler, Berlin, Germany) with an IGG100 generator (Eckert & Ziegler, Berlin, Germany). High performance liquid chromatography (HPLC) was performed on an Agilent 1260 Infinity System equipped with an Agilent 1200 DAD UV detector (UV detection at 220 nm) and a Raytest Ramona radiation detector (Raytest GmbH, Straubenhardt, Germany) in series. A Phenomenex Jupiter Proteo (250 × 4.60 mm) column was used for analytical HPLC. The solvent system was A = H₂O (0.1% TFA) and B = acetonitrile (0.1% TFA). The gradient was 0–1 min 5% B, 1–20 min 40% B at a flow rate of 1 mL min^{−1}. Semi-preparative HPLC was performed on a Knauer Smartline 1000 HPLC system in combination with a Macherey Nagel VP 250/21 Nucleosil 120–5 C18 column. Semi-preparative HPLC gradient was 0–40 min 5–60% B at a flow rate of 12 mL min^{−1}. Samples were lyophilized using a Christ Alpha 1–2 LD plus lyophilizer. All instruments measuring radioactivity were calibrated and maintained in accordance with previously reported routine quality-control procedures (Zanzonico 2009). Radioactivity was measured using an Activimeter ISOMED 2010 (Nuklear-Medizintechnik, Dresden, Germany). For accurate quantification of radioactivity, experimental samples were counted for 1 min on a calibrated Perkin Elmer (Waltham, MA, USA) 2480 Automatic Wizard Gamma Counter by using a dynamic energy window of 400–600 keV for gallium-68 (511 keV emission).

Synthesis of NODIA-Me-c(RGDfK) (**3**)

NODIA-Me **1** (1.25 mg, 0.003 mmol), HATU (1-[bis(dimethylamino)methylene]-1*H*-1,2,3-triazolo[4,5-*b*]pyridinium-3-oxide hexafluorophosphate) (2 mg, 0.005 mmol) and DIPEA (*N,N*-diisopropylethylamine) (2.6 mg, 4 μL, 0.02 mmol) were mixed in 500 μL anhydrous *N,N*-dimethylformamide (DMF) and allowed to stir for 30 min at room temperature (r.t.). Next, the peptide c(RGDfK) **2** (2 mg, 0.003 mmol) in 100 μL DMF was added and stirring was continued for additional 2 h. The solvent was removed by rotary evaporation and the residue was taken up in water/acetonitrile (50:50 v/v) with 0.1% trifluoroacetic acid (TFA) and purified by semi-preparative HPLC. Fractions containing the product were combined and lyophilized to give compound **3** as white powder (2.3 mg, 0.0024 mmol, 72%). LR-ESI-MS calcd *m/z* for C₄₅H₆₉N₁₆O₈ ([*M* + *H*]⁺): 961.5, found: 961.8. RP-HPLC (analytical): *t*_R = 11:10 min. RP-HPLC (semi-preparative): *t*_R = 6:10 min.

Preparation of ^{nat}Ga-NODIA-Me-c(RGDfK) ([^{nat}Ga]**3**)

The bioconjugate NODIA-Me-c(RGDfK) **3** (500 μg, 0.52 μmol) in 250 μL H₂O was mixed with 250 μL of metal stock solution containing 1.5 equivalents of Ga(NO₃)₃ and heated at 95 °C for 15 min. After cooling to r.t., the complex was purified using C₁₈ Sep-Pak cartridge, which was preconditioned with 5 mL each of EtOH and H₂O, respectively. After loading, the cartridge was washed with 2 mL H₂O and the product was eluted using 2 mL EtOH:H₂O (50:50 v/v). After evaporation of EtOH at ambient

temperature, the remaining solution was lyophilized to give [^{nat}Ga]3 (470 μg , 0.45 μmol , 88%). RP-HPLC (analytical): t_R = 14:20 min. LR-ESI-MS calcd m/z for $\text{C}_{45}\text{H}_{68}\text{GaN}_{16}\text{O}_8$ ($[\text{M}]^{2+}$): 514.5, found: 514.9.

Radiosynthesis of [^{68}Ga]Ga-NODIA-Me-c(RGDfK) ([^{68}Ga]3)

Radiolabelling of 3 with [^{68}Ga]GaCl₃ was accomplished by using the Modular-Lab PharmTracer automated synthesis module (Eckert&Ziegler, Berlin, Germany) as previously described (Schmidtke et al. 2017). An amount of 20 μg of 3 was used per labelling. The generator eluate provided $\sim 350\text{--}450$ MBq [^{68}Ga]GaCl₃. The radiochemical purity (RCP) was $> 98\%$ and the decay corrected radiochemical yield (RCY) was $> 98\%$. The mean molar activity was $A_m = 8.4 \pm 2.1$ MBq nmol⁻¹ ($n = 15$). RP-HPLC (analytical, radioactivity detector): t_R ([^{68}Ga]3) = 14:30 min.

Lipophilicity (log $D_{\text{oct/PBS}}$) measurements

For log $D_{\text{oct/PBS}}$ measurements, 1–2 MBq of [^{68}Ga]3 in 20 μL labelling buffer were added to a mixture of phosphate buffered saline (PBS) pH 7.4 (Gibco Life Science Technologies, 4 mM phosphate buffer, 0.15 M NaCl) (480 μL) and octanol (500 μL). Samples were shaken for 30 min at room temperature, centrifuged at 13,200 rpm for 5 min and 100 μL of each phase were counted using a Packard Cobra gamma counter. Experiments were performed in triplicate.

Cell culture

U-87 MG cells (ATCC, Manassas, VA, USA) were cultured at 37 °C in a 5% CO₂ atmosphere (Dulbecco modified Eagle medium with GlutaMAX containing 10% fetal bovine serum, 1% 10,000 U mL⁻¹ penicillin and 10,000 U mL⁻¹ streptomycin, 1% sodium-pyruvate 100 mM).

Competitive binding assay

The binding affinity of [^{nat}Ga]3 was determined by a cell-based competitive binding assay in the human glioma cell line U-87 MG with [^{125}I]I-echistatin as the radioligand and as previously described (Dumont et al. 2011). Binding assays were performed in 24-well plates precoated with poly-L-lysine. Briefly, each compound at different concentrations (0–10,000 nM) was incubated for 2 h at r.t. with [^{125}I]I-echistatin (30,000 cpm well⁻¹) and 2×10^5 U-87 MG cells well⁻¹. After incubation, cells were washed three times with ice cold binding buffer and cell-associated activity recovered by addition of 1 M NaOH. Radioactivity was measured by a gamma counter and data fitted using non-linear regression (GraphPad Prism). Experiments were performed two times in triplicate.

Small-animal PET imaging

All animal experiments complied with the current laws of the Federal Republic of Germany and were conducted according to German Animal welfare guidelines. Normal female athymic Balb/c nude mice (17–20 g, 4–6 weeks old) were obtained from Janvier SAS (St. Berthevin Cedex, France). Mice were provided with food and water ad libitum. U-87 MG tumors were inoculated on the right shoulder by sub-cutaneous injection of

5×10^6 cells in a 100 μL cell suspension of a 1:1 v/v mixture of media with reconstituted basement membrane (GFR BD Matrigel™, Corning BV, Amsterdam, Holland).

For PET imaging studies, mice ($n = 3$) were injected with 100 μL sterile filtered phosphate buffered saline formulations pH 7.4 of [^{68}Ga]3 (7–11 MBq) by intravenous tail-vein injection and anesthetized with isoflurane (2–4% in air) 5–10 min prior image acquisition. PET imaging was performed on a Focus 120 microPET scanner at 1 h after administration. Data were acquired 1 h post administration in list mode. Reconstruction was performed using unweighted OSEM2D. Image analysis was performed using AMIDE. Image counts per second per voxel (cps/voxel) were calibrated to activity concentrations (Bq mL^{-1}) by measuring a 3.5 cm cylinder phantom filled with a known concentration of radioactivity. For data analysis, it was explicitly assumed that the density of tissue equals 1.0 g cm^{-3} , hence the reported units of $\%IA \text{ g}^{-1}$ are identical to $\%IA \text{ cm}^{-3}$. Specificity of [^{68}Ga]3 was confirmed by competitive inhibition (blocking) co-injecting the peptide c(RGDfK) 2 ($5 \text{ mg kg}^{-1} = \sim 100 \text{ nmol mouse}^{-1}$; $n = 3$) in approximately 100fold excess compared to the radiotracer.

Ex vivo biodistribution

For each compound, a total of five animals were injected with [^{68}Ga]3 (7–11 MBq) in 100 μL sterile filtered phosphate buffered saline via a tail vein. At 1 h p.i., animals were sacrificed by isoflurane anesthesia. Organs of interest were dissected, weighed and assayed for radioactivity in a gamma counter. The percent injected activity per gram ($\%IA \text{ g}^{-1}$) for each tissue was calculated by comparison of the tissue counts to a standard sample prepared from the injectate. Specificity of [^{68}Ga]3 was determined by co-injection of the peptide c(RGDfK) 2 ($5 \text{ mg kg}^{-1} = \sim 100 \text{ nmol mouse}^{-1}$).

Results and discussion

Bioconjugate synthesis

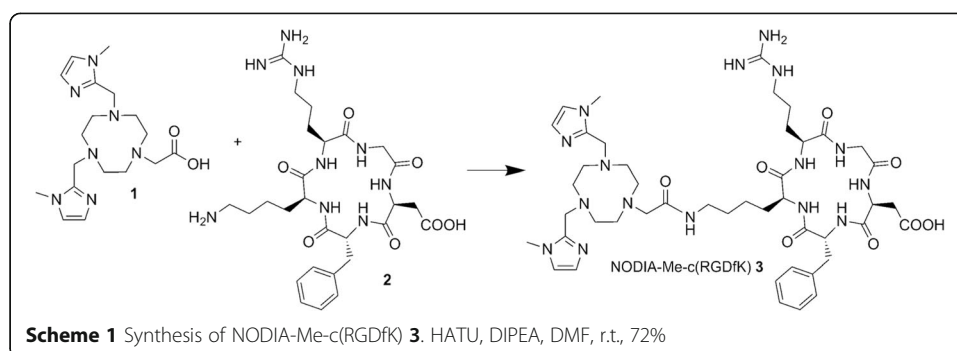
The bifunctional chelator NODIA-Me 1 bearing an acetic acid residue for the covalent attachment of appropriate targeting vectors was successfully conjugated to the peptide c(RGDfK) 2 in DMF using HATU as coupling reagent (Scheme 1). The final bioconjugate 3 was obtained in 72% yield after purification by semi-preparative RP-HPLC. The identity and purity of compound 3 (> 98%) was determined by mass spectrometry and analytical RP-HPLC.

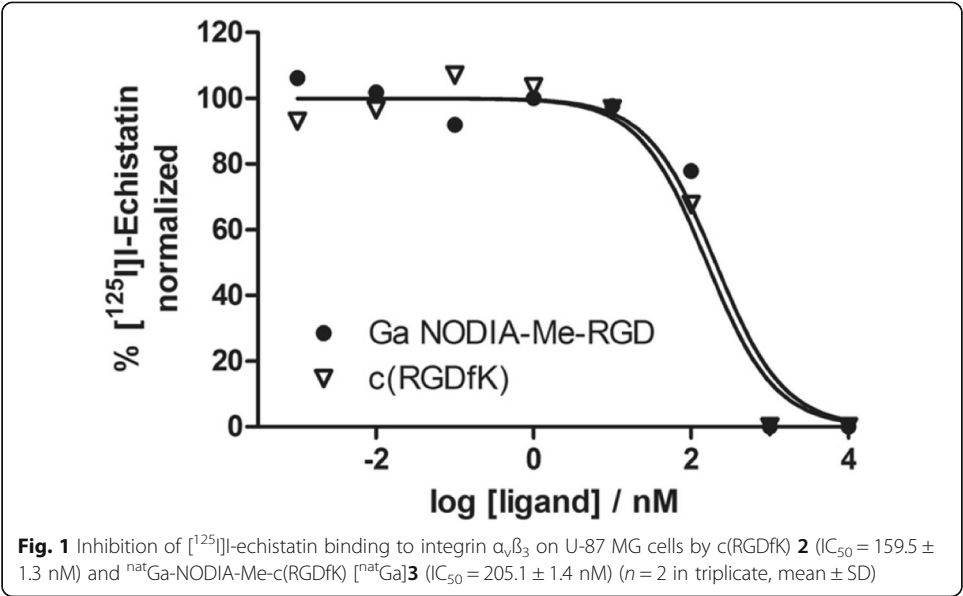
Radiochemistry

Radiosynthesis of [^{68}Ga]3 was performed using an automated synthesis module by heating 20 μg of compound 3 with [^{68}Ga]GaCl₃(aq.) at 95 °C for 10 min as previously described (Schmidtke et al. 2017). The RCP and the decay corrected RCY for [^{68}Ga]3 were measured to > 98% with mean specific activities of $\sim 8 \text{ MBq nmol}^{-1}$. The identity of [^{68}Ga]3 was confirmed by analytical HPLC using the non-radioactive reference compound.

Lipophilicity

The radiolabelled conjugate [^{68}Ga]3 is highly hydrophilic with a $\log D_{\text{oct/PBS}}$ value of -3.89 ± 0.02 . Interestingly, in a series of c(RGDfK) based radiopharmaceuticals with





significantly reduced by 86% (*P* value < 0.0001) by co-injection of c(RGDfK), indicating receptor specific binding in tumor tissue. Accumulation in the kidneys and the liver was low considering the positively charged NODIA-Me metal chelate because positively charged compounds might be retained in both organs (Dearling et al. 2013; Dearling et al. 2015; Sprague et al. 2007). In previous animal studies of our ⁶⁴Cu-labelled chelators (without a targeting vector), substantial uptake and retention of activity was observed in the kidneys by small-animal PET imaging (Gotzmann et al. 2016). This kidney

Table 1 Ex vivo biodistribution of [⁶⁸Ga]**3** in mice bearing α_vβ₃-positive U-87 MG tumors at 1 h p.i. along with blocking studies in comparison to [⁶⁸Ga]Ga-NODAGA-c(RGDfK) and [⁶⁸Ga]Ga-DOTA-c(RGDfK) (data taken from ref. Dumont et al. 2011). Data are expressed as %IA g⁻¹ and represent mean ± SD (*n* = 5)

Organ	[⁶⁸ Ga] 3		[⁶⁸ Ga]Ga-NODAGA-c(RGDfK)	[⁶⁸ Ga]Ga-DOTA-c(RGDfK)
	1 h	1 h blockade	1 h	1 h
Blood	0.54 ± 0.08	0.50 ± 0.03	0.16 ± 0.03	0.38 ± 0.07
Heart	0.31 ± 0.05	0.16 ± 0.03	0.33 ± 0.07	0.35 ± 0.08
Lung	0.62 ± 0.09	0.33 ± 0.06	0.80 ± 0.07	0.87 ± 0.12
Spleen	0.73 ± 0.05	0.34 ± 0.05	1.73 ± 0.44	1.34 ± 0.21
Liver	1.02 ± 0.13	0.37 ± 0.20	1.86 ± 0.23	1.60 ± 0.27
Pancreas	0.21 ± 0.01	0.09 ± 0.07	0.23 ± 0.08	0.29 ± 0.05
Stomach	0.54 ± 0.13	0.12 ± 0.02	1.40 ± 0.34	1.50 ± 0.36
Intestine	0.31 ± 0.01	0.13 ± 0.01	1.83 ± 0.51	1.79 ± 0.30
Kidney	1.65 ± 0.12	0.87 ± 0.16	1.98 ± 0.51	2.24 ± 0.34
Muscle	0.18 ± 0.01	0.09 ± 0.01	0.49 ± 0.29	0.29 ± 0.04
Bone	0.36 ± 0.06	0.14 ± 0.04	0.45 ± 0.21	0.35 ± 0.05
Tumor	2.10 ± 0.09	0.29 ± 0.16	5.19 ± 1.45	3.47 ± 0.78
Tumor-to-blood	3.91 ± 0.43		27.67 ± 7.01	9.24 ± 1.12
Tumor-to-kidney	1.27 ± 0.04		2.64 ± 0.31	1.57 ± 0.14
Tumor-to-liver	2.08 ± 0.18		2.75 ± 0.31	2.25 ± 0.37
Tumor-to-muscle	11.69 ± 0.29		12.80 ± 5.25	12.37 ± 1.81

accumulation of radioactivity was attributed to the positive overall charge of the metal complexes. In the present study, [^{68}Ga]3 exhibited the lowest kidney uptake compared to the previously described compounds [^{68}Ga]Ga-NODAGA-c(RGDfK) and [^{68}Ga]Ga-DOTA-c(RGDfK). Obviously, the pharmacokinetics of [^{68}Ga]3 are mainly determined by the peptidic targeting vector. However, all three compounds make use of different bifunctional chelators that produce ^{68}Ga complexes of different shape, overall charge and lipophilicity. In contrast to DOTA and NODAGA, the chelator NODIA-Me **1** does not possess any charge compensating donor atoms and forms complexes with [^{68}Ga]Ga $^{3+}$ of an overall charge of either 2+ or 3+, whether the remaining coordination site of the gallium octahedron is occupied by a monodentate ligand such as hydroxide or chloride or not. While we have been able to characterize the exchange of chloride vs. hydroxide for the bioconjugate NODIA-Me-PSMA (Schmidtke et al. 2017), we neither observed such an exchange in a more recent study with another PSMA-targeting conjugate (Läppchen et al. 2018) nor in the present study. On the other hand, [^{68}Ga]Ga-NODAGA-c(RGDfK) and [^{68}Ga]Ga-DOTA-c(RGDfK) give complexes that have an overall charge of 0 and -1, respectively (Dumont et al. 2011). Obviously, the differences of the metal chelates resulted in different pharmacokinetic profiles of the tracers underlining the influence of the metal binding moiety on the biological properties of the final radiopharmaceutical. A similar trend as found for the kidneys was observed for the liver with [^{68}Ga]3 exhibiting the lowest liver uptake in this series. On the other hand, the blood activity of [^{68}Ga]3 with 0.54 ± 0.08 %IA g $^{-1}$ was comparable to that of [^{68}Ga]Ga-DOTA-c(RGDfK) with 0.38 ± 0.07 %IA g $^{-1}$ and slightly higher than that of [^{68}Ga]Ga-NODAGA-c(RGDfK) with 0.16 ± 0.03 %IA g $^{-1}$. Accumulation of [^{68}Ga]3 at 1 h p.i. in all other organs was low (< 1 %IA g $^{-1}$). Interestingly, [^{68}Ga]3 exhibited lower uptake in the spleen, intestine, stomach and lung compared to [^{68}Ga]Ga-NODAGA-c(RGDfK) and [^{68}Ga]Ga-DOTA-c(RGDfK). Despite the lower tumor uptake, the tumor-to-tissue ratios of [^{68}Ga]3 for the liver, kidneys and muscle are comparable to those of [^{68}Ga]Ga-NODAGA-c(RGDfK) and [^{68}Ga]Ga-DOTA-c(RGDfK) (Table 1).

The specificity of [^{68}Ga]3 for integrin $\alpha_v\beta_3$ was confirmed in blocking studies by co-injection of an ~100fold excess c(RGDfK), which resulted in a significant reduction of tracer uptake in all tissues (P values < 0.05 for all tissues). This is in accordance with the literature where $\alpha_v\beta_3$ imaging probes demonstrate low but blockable uptake in normal tissues (Chen et al. 2004; Decristoforo et al. 2008; Dijkgraaf et al. 2011; Li et al. 2007; Wei et al. 2009).

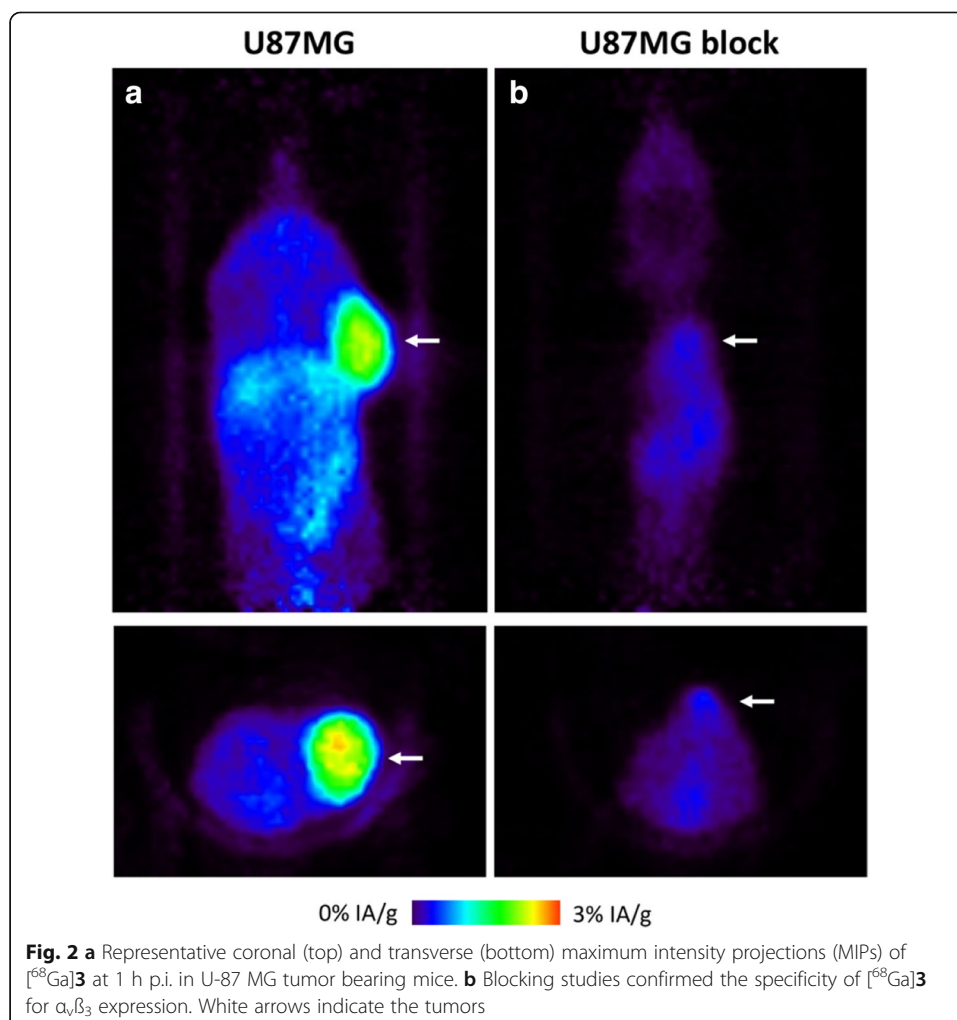
Small-animal PET imaging

In addition to the ex vivo biodistribution studies, the distribution profile of [^{68}Ga]3 was also assessed 1 h after administration by small-animal PET imaging. Corresponding transverse and coronal maximum intensity projections of [^{68}Ga]3 in $\alpha_v\beta_3$ xenograft bearing mice along with blocking studies are given Fig. 2. The results of the biodistribution study were confirmed by PET imaging. The $\alpha_v\beta_3$ positive U-87 MG tumors as well as the liver and the kidneys were clearly visible on the PET images. The tumor uptake of [^{68}Ga]3 was determined to 2.48 ± 0.14 %IA g $^{-1}$. The differences in blood and tissue activity versus tumor activity between [^{68}Ga]3, [^{68}Ga]Ga-NODAGA-c(RGDfK) and [^{68}Ga]Ga-DOTA-c(RGDfK) gave a tumor-to-background ratio of 6.76

for [^{68}Ga]3 that was lower than that of [^{68}Ga]Ga-NODAGA-c(RGDfK) (11.97) but about 2-fold higher than that of [^{68}Ga]Ga-DOTA-c(RGDfK) (3.28) (Dumont et al. 2011). The specificity of [^{68}Ga]3 was confirmed in blockade studies by co-injecting c(RGDfK) shown in Fig. 2b, which resulted in a significant reduction of tumor accumulation ($0.67 \pm 0.10\% \text{IA g}^{-1}$) (P value < 0.0001) and reduced uptake in all other organs.

Conclusions

In this work, we successfully developed a ^{68}Ga -labelled bioconjugate comprising our novel chelator NODIA-Me for imaging the $\alpha_v\beta_3$ integrin receptor. The final bioconjugate was readily obtained in a single reaction step by standard peptide chemistry in good yields. The resulting bioconjugate was labelled with [^{68}Ga]GaCl₃ in a cGMP compliant process in high yields and moderate specific activity. Introduction of the novel metal chelate to the peptide c(RGDfK) had only a minimal impact on receptor binding. U-87 MG tumors overexpressing the $\alpha_v\beta_3$ integrin receptor were specifically delineated in ex vivo biodistribution and small-animal PET imaging studies by the corresponding ^{68}Ga -labelled bioconjugate. Uptake of the novel tracer in non-target tissues was low providing acceptable tumor-to-background ratios. Even though tumor uptake and tumor-to-background ratios were lower compared to [^{68}Ga]Ga-NODAGA-



c(RGDfK), the low uptake in non-target tissues indicates kinetically stable complexation of gallium-68 in the bifunctional chelator NODIA-Me. Altogether, our results demonstrate that our novel chelating system is an interesting alternative to existing bifunctional chelators such as DOTA and NODAGA for ^{68}Ga -based radiopharmaceuticals.

Abbreviations

%IA g⁻¹: Percent of injected activity per gram; BFC: Bifunctional chelator; DIPEA: *N,N*-diisopropylethylamine; DMF: *N,N*-dimethylformamide; DOTA: 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid; HATU: 1-[bis(dimethylamino)methylene]-1*H*-1,2,3-triazolo[4,5-*b*]pyridinium-3-oxide hexafluorophosphate; MIP: Maximum intensity projection; NODAGA: 1,4,7-triazacyclononane-1,4-diacetic acid-7-glutaric acid; NODIA-Me: 2-(4,7-bis((1-methyl-1*H*-imidazol-2-yl)methyl)-1,4,7-triazonan-1-yl)acetic acid; NOTA: 1,4,7-triazacyclononane-1,4,7-triacetic acid; PSMA: Prostate specific membrane antigen; RCP: Radiochemical purity; RCY: Radiochemical yield; TACN: 1,4,7-triazacyclononane; TFA: Trifluoroacetic acid (TFA)

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Availability of data and materials

Data sharing not applicable to this article as no datasets were generated or analyzed during the study.

Authors' contributions

MDB conceived and supervised the study. JPH and MDB designed experiments and drafted the paper. JPH, MDB, and TL edited the manuscript. TL, YK, JPH, and MDB performed experiments and analyzed data. All authors read and approved the final manuscript.

Ethics approval

All animal experiments were conducted in compliance with the German Animal Welfare Act (Deutsches Tierschutzgesetz, approval no. G-12/21).

Competing interests

The authors declare that they have no competing interests.

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